TR-507 (R507)

TR-717 (R717)

注意事项

1、焊接

焊接前焊条

[illegible]	S	P	S	Cr	Mo	Ni	V	Cu	A
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

	屈服强度 MPa	抗拉强度 MPa	延伸率 %	PWHT
AWS标准	≥460	≥550	≥19	740±15℃*1 h
GB/T标准	≥460	≥550	≥17	[illegible]
例 值	530	[illegible]	[illegible]	[illegible]